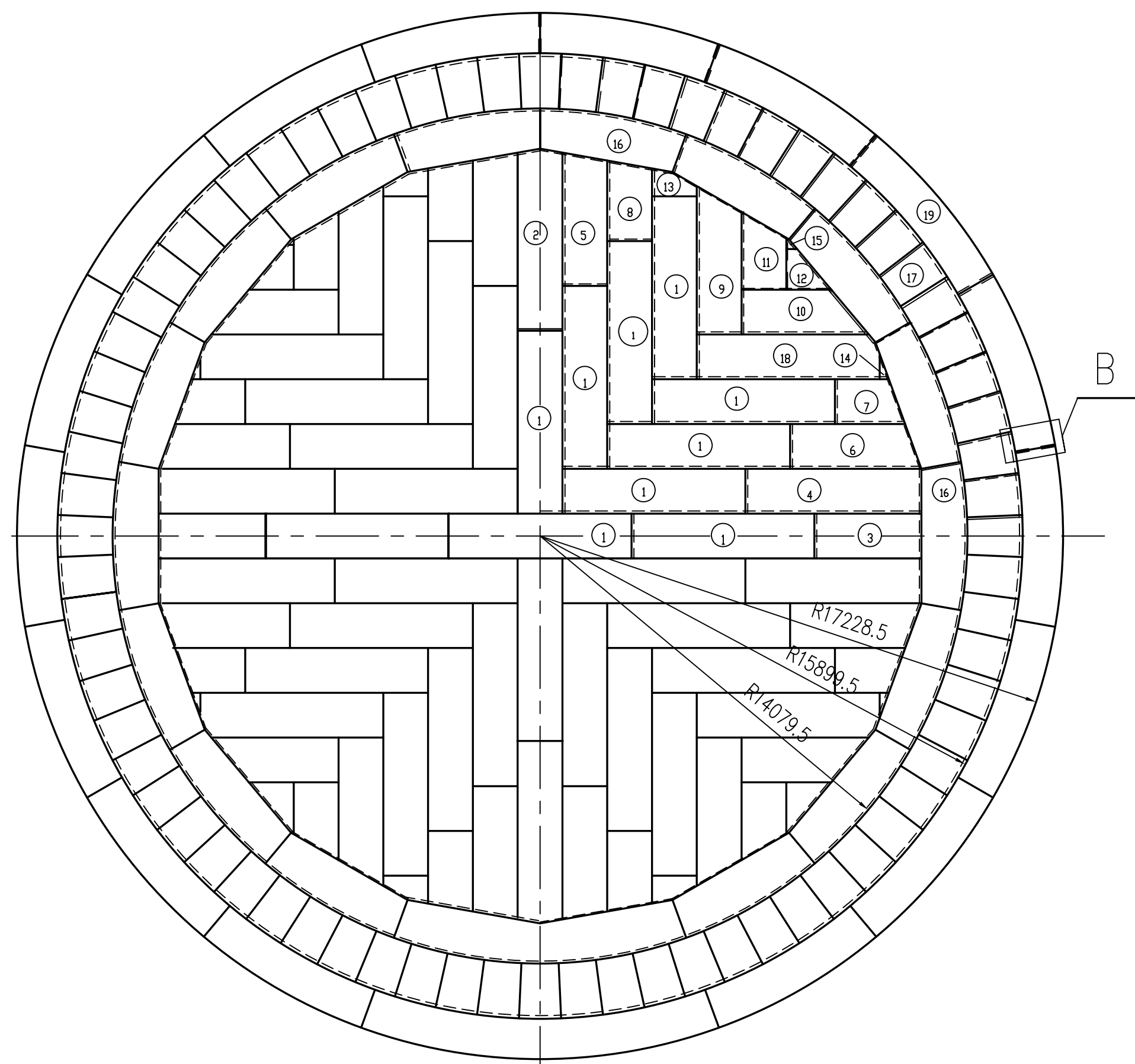
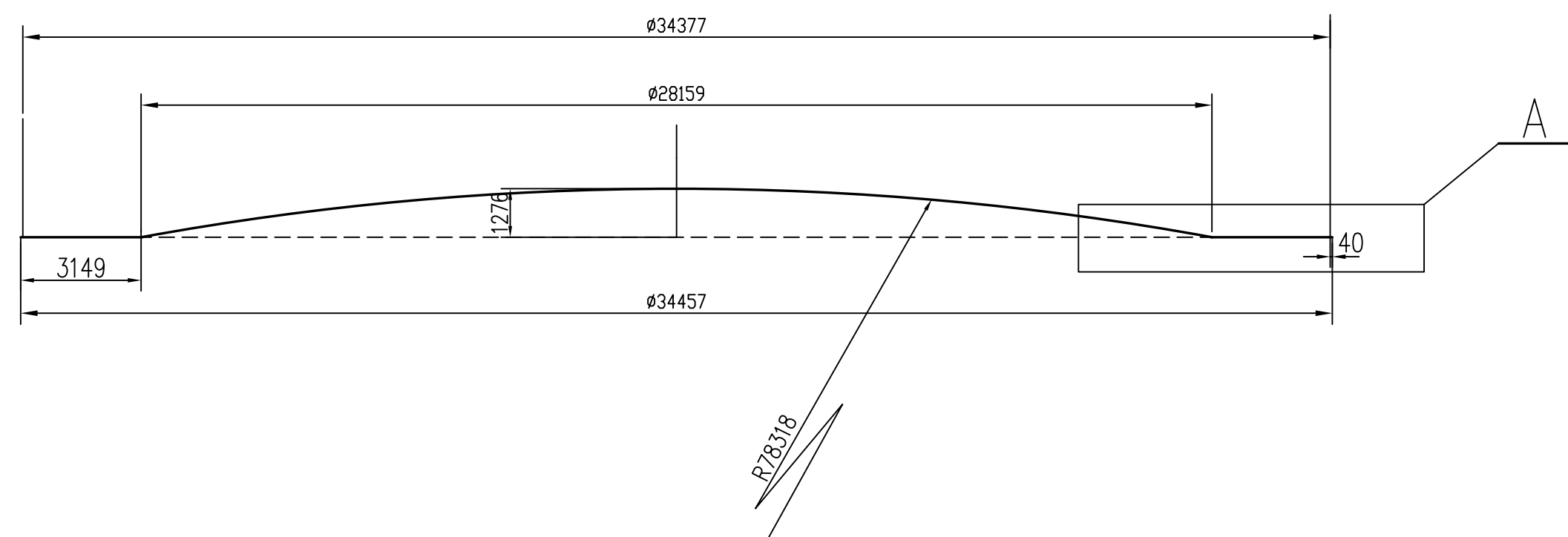
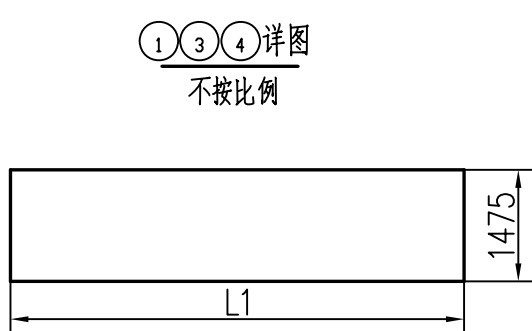




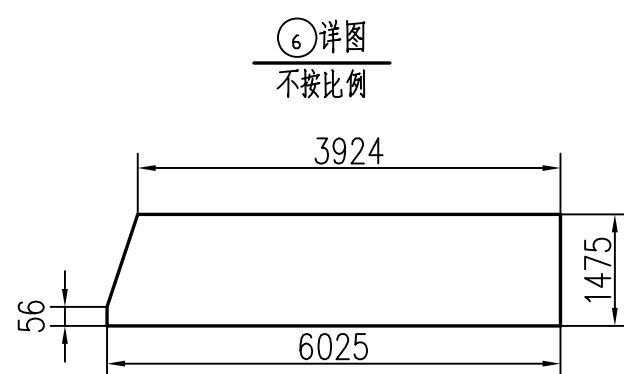
气柜底板布置图



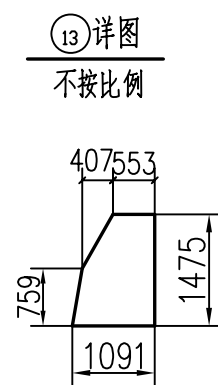
### 气柜底板几何尺寸



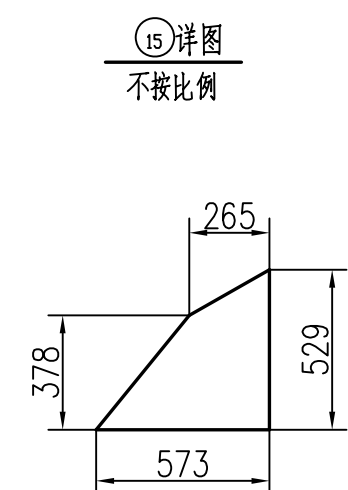
①③④详图



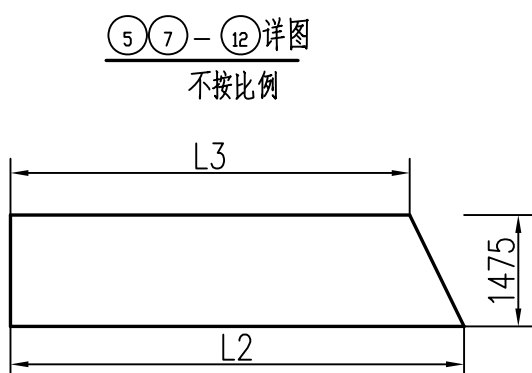
⑥详图



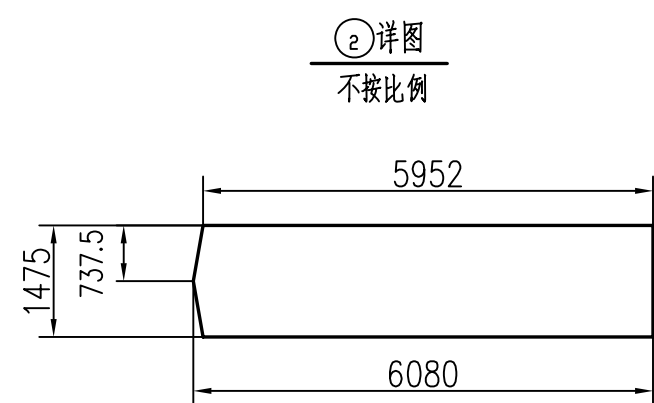
⑬ 详图



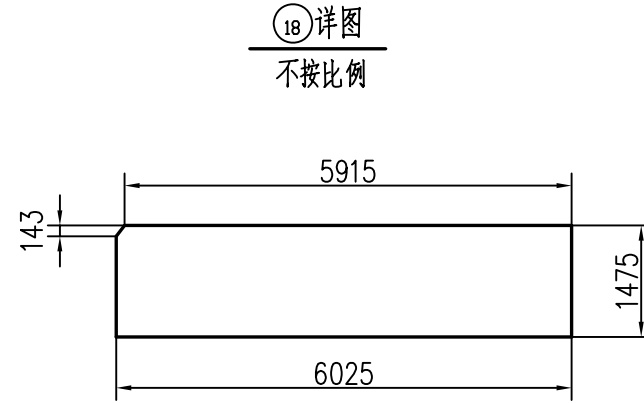
⑮详图



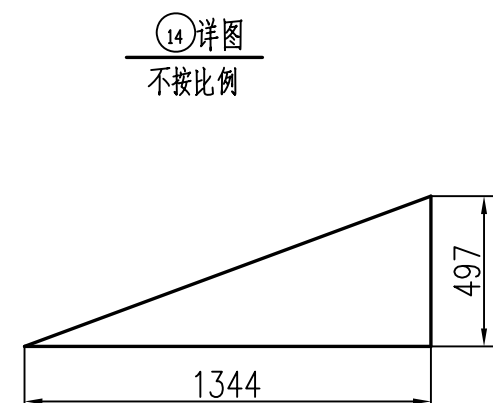
⑤⑦-⑫详图



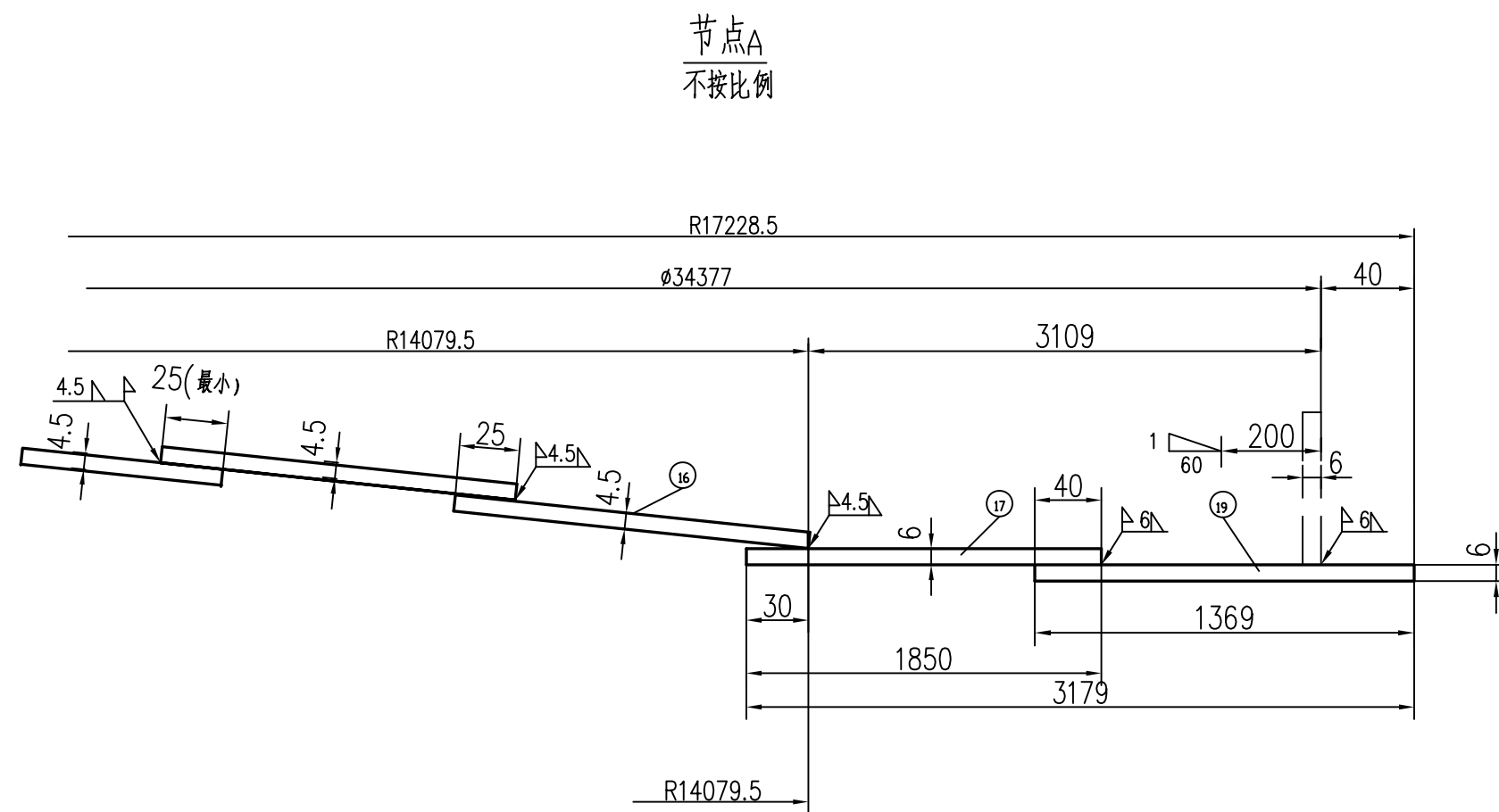
②详图



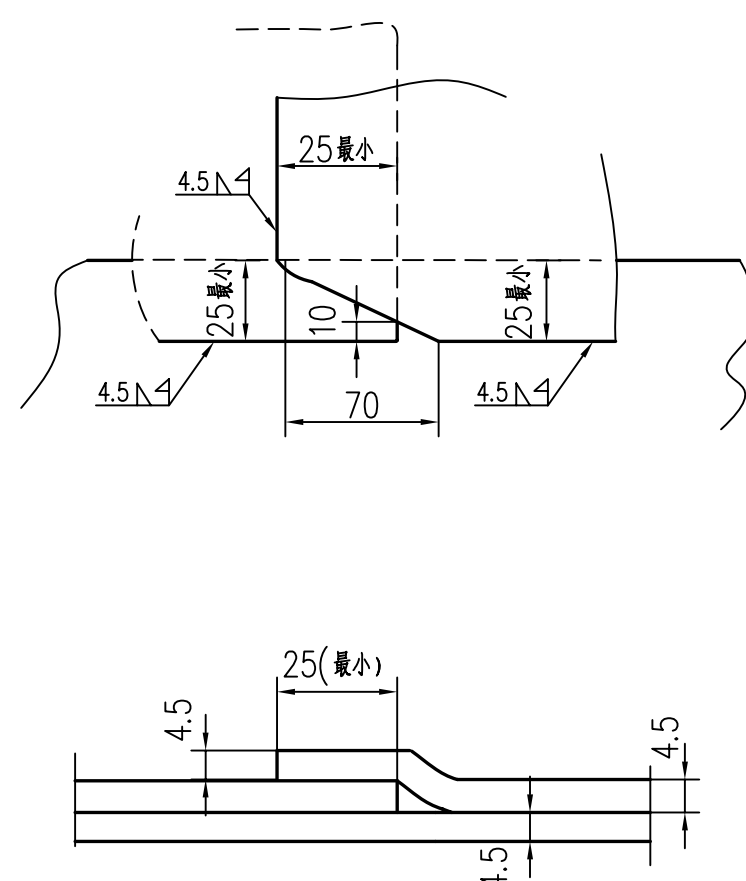
⑮ 详图



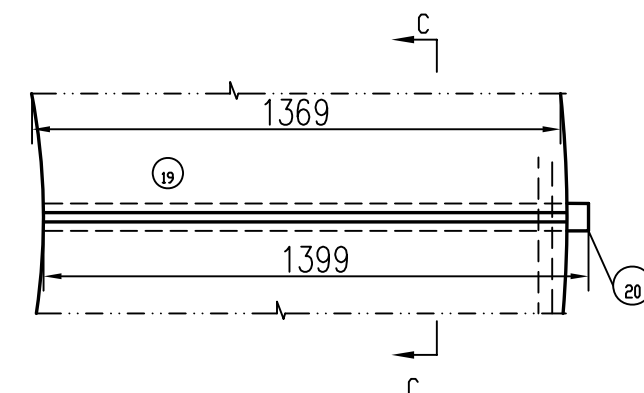
⑭详图



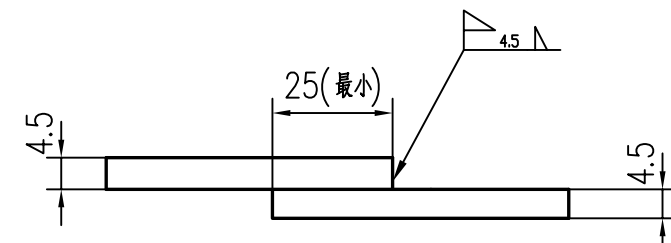
三块板相交处搭接详图



节点B



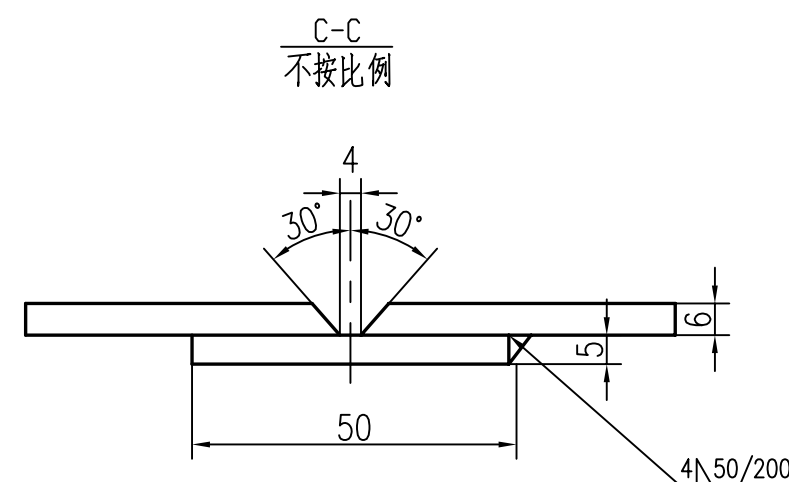
$\delta=4.5$ 板搭接详图



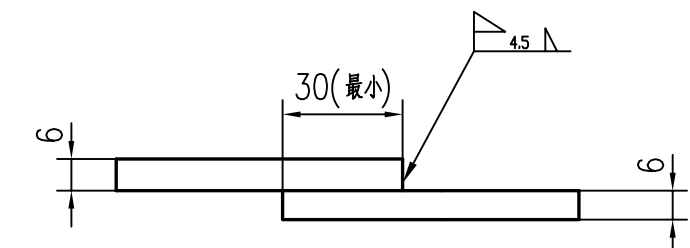
1. 衬底板 ⑮⑰⑱ 配料图见 D3320-70-00-63-T-101/2-2.
2. 板材尺寸有变动时可根据实际情况配料.
3. 衬底板 ⑮⑰⑱ 可在工厂加工制作, 其他 ②—⑳ 现场制作.
4. 衬底板的角焊缝应焊两遍成型, 不允许一遍成型.

| 编号 | L2   | L3   |
|----|------|------|
| ⑤  | 4502 | 4247 |
| ⑦  | 2474 | 1947 |
| ⑧  | 2797 | 2541 |
| ⑨  | 5103 | 4266 |
| ⑩  | 4465 | 3244 |
| ⑪  | 2816 | 1979 |
| ⑫  | 1794 | 573  |

|    |      |
|----|------|
| 编号 | L1   |
| ①  | 6025 |
| ②  | 3611 |
| ③  | 5886 |



$\delta=6$ 板搭接详图



| 构 件 一 览 表                 |        |    |        |       |           |
|---------------------------|--------|----|--------|-------|-----------|
| 图 号                       | 名 称    | 数量 | 重量(kg) |       | 工 地 连 接 法 |
|                           |        |    | 单 重    | 总 重   |           |
| D3320-70-00-63-T-101/2-1a | 气柜底板   | 1  |        | 40918 | 焊 接       |
| D3320-70-00-63-T-101/2-3  | 活塞支撑托板 | 1  |        | 1147  | 焊 接       |

总重 42065 Kg

|    |           |      |    |       |      |       |  |
|----|-----------|------|----|-------|------|-------|--|
|    |           |      |    |       |      | 40918 |  |
| 20 | -50x5     | 1369 | 18 | 2.7   | 49   |       |  |
| 19 | -1610x6   | 6014 | 18 | 456.1 | 8210 |       |  |
| 18 | -1475x4.5 | 6025 | 4  | 313.9 | 1256 |       |  |
| 17 | -1422x6   | 1864 | 72 | 124.8 | 8986 |       |  |
| 16 | -1517x4.5 | 4972 | 18 | 266.5 | 4797 |       |  |
| 15 | -529x4.5  | 573  | 4  | 10.7  | 43   |       |  |
| 14 | -497x4.5  | 1344 | 4  | 23.6  | 94   |       |  |
| 13 | -1475x4.5 | 1091 | 4  | 56.8  | 227  |       |  |
| 12 | -1475x4.5 | 1794 | 4  | 93.5  | 374  |       |  |
| 11 | -1475x4.5 | 2816 | 4  | 146.7 | 587  |       |  |
| 10 | -1475x4.5 | 4465 | 4  | 232.6 | 930  |       |  |
| 9  | -1475x4.5 | 5103 | 4  | 265.9 | 1064 |       |  |
| 8  | -1475x4.5 | 2797 | 4  | 145.7 | 583  |       |  |
| 7  | -1475x4.5 | 2474 | 4  | 128.9 | 516  |       |  |
| 6  | -1475x4.5 | 4436 | 4  | 231.1 | 924  |       |  |
| 5  | -1475x4.5 | 4502 | 4  | 234.6 | 938  |       |  |
| 4  | -1475x4.5 | 5886 | 4  | 306.7 | 1227 |       |  |
| 3  | -1475x4.5 | 3611 | 2  | 188.1 | 376  |       |  |
| 2  | -1475x4.5 | 6080 | 2  | 316.8 | 634  |       |  |
| 1  | -1475x4.5 | 6025 | 29 | 313.9 | 9103 |       |  |

| 构件号                                                                                   | 编号 | 断面尺寸(mm)            | 长度(mm)                                          | 正                                | 反  | 单重                       | 总重    | 共重    | 备注 |
|---------------------------------------------------------------------------------------|----|---------------------|-------------------------------------------------|----------------------------------|----|--------------------------|-------|-------|----|
|                                                                                       |    |                     |                                                 | 数量                               | 数量 | 重                        | 量(kg) | 量(kg) |    |
|  |    | <b>九江石化设计工程有限公司</b> |                                                 | <b>建设单位 腾龙芳烃(天津)有限公司</b>         |    |                          |       |       |    |
|                                                                                       |    |                     |                                                 | <b>项目名称 腾龙芳烃(天津)80万吨/年对二甲苯工程</b> |    |                          |       |       |    |
| 设计                                                                                    |    |                     | 20000m <sup>3</sup> 卷帘型干式<br>气柜底板<br>柜底板布置图及配料图 |                                  |    | 设计阶段                     |       | 详细设计  |    |
| 校核                                                                                    |    |                     |                                                 |                                  |    | 专 业                      |       | 设备    |    |
| 审核                                                                                    |    |                     |                                                 |                                  |    | 单 元                      |       | 器 具   |    |
| 审定                                                                                    |    |                     |                                                 |                                  |    | 比例                       |       | 1:200 |    |
|                                                                                       |    |                     |                                                 |                                  |    | D3320-70-00-63-T-101/2-1 |       |       |    |

|      |     |     |
|------|-----|-----|
|      |     |     |
|      |     |     |
| 会签专业 | 签署人 | 日 期 |